



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-616-015
Job Sheet 176240



Part No: D350-616-015

Job Qty: 3 ea

Part Name: Deck Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/19/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/23/18	5/23/18	0.00	0.00	Start Up Stores/Pkg-2		26/4/2018
110	Packaging	3 pcs	5/23/18	5/23/18	0.00	0.00	Packaging1-3		
120	QC	3 pcs	5/23/18	5/23/18	0.00	0.00	QC4		DAS 58
125	DC	3 pcs	5/23/18	5/23/18	0.00	0.00	DC		9-89
130	Packaging	3 pcs	5/23/18	5/23/18	0.00	0.00	Packaging3-1		MAY 09 2017
140	QC21-FG	3 Ea	5/23/18	5/23/18	0.00	0.00	QC21		DAS 21 MAY 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	3 Ea (1 ea)	90-Start up Operation	5055691
D2348	Wearplate (Key Way)	12 Ea (4 ea)	90-Start up Operation	5061051
D2353	Stiffener	3 Ea (1 ea)	90-Start up Operation	5055001
D2364	Deck Plate Fwd	3 Ea (1 ea)	90-Start up Operation	503403.5
D2365	Wearplate Pip Pin	6 Ea (2 ea)	90-Start up Operation	5063111
D2369-1	Locator Plate	3 Ea (1 ea)	90-Start up Operation	5032915x2
D2369-3	Locator Plate	3 Ea (1 ea)	90-Start up Operation	5034299x2
D4780-041	Fwd Cover Mounting Bracket Assembly	3 Ea (1 ea)	90-Start up Operation	5054073x1 5064890x2
D5387-041	Aft Cover Mounting Bracket Assembly	3 Ea (1 ea)	90-Start up Operation	5055954x2 5066886x1
D5388-1	Stub Cover	3 Ea (1 ea)	90-Start up Operation	5041120
MS20426AD4-5	Rivet	75 Ea (25 ea)	90-Start up Operation	FM138021-1
MS20426AD4-6	Rivet	75 Ea (25 ea)	90-Start up Operation	FM138621
MS20426AD5-7	Rivet	18 Ea (6 ea)	90-Start up Operation	F153848
MS20426AD5-8	Rivet	18 Ea (6 ea)	90-Start up Operation	FM136199-40
MS20601-AD4W2	Rivet	45 Ea (15 ea)	90-Start up Operation	5057537
MS20601-AD4W3	Rivet	90 Ea (30 ea)	90-Start up Operation	5066193
MS21042L3	Nut	18 Ea (6 ea)	90-Start up Operation	5062377
MS24693-C273	Screw	18 Ea (6 ea)	90-Start up Operation	5034408
MS24693-C48	Screw	66 Ea (22 ea)	90-Start up Operation	5086484
MS35207-263	Screw	24 Ea (8 ea)	90-Start up Operation	5016507x23 5054112x
NAS1149D0363J	Washer	39 Ea (13 ea)	90-Start up Operation	5015269



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CANADA
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Container No: S069496



Part: D350-616-015

Job No: 176240

Serial No/Batch: S069496

Revision:

Inspector:

Date: 05/08/18

28

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2344	3	16	0
	D2348	12	33	0
	D2353	3	21	0
	D2364	3	8	0
	D2365	6	3	0
	D2369-1	3	5	0
	D2369-3	3	6	0
	D4780-041	3	4	0
	D5387-041	3	7	0
	D5388-1	3	9	0
	MS20426AD4-5	75	340	0
	MS20426AD4-6	75	792	0
	MS20426AD5-7	18	1,201	0
	MS20426AD5-8	18	579	0
	MS20601-AD4W2	45	215	0
	MS20601-AD4W3	90	217	0
	MS21042L3	18	2,859	0
	MS24693-C273	18	176	0
	MS24693-C48	66	481	0
	MS35207-263	24	147	0
	NAS1149D0363J	39	2,682	0
Part Specifications				
Specifications could not be found.				

Plex 4/19/18 8:20 AM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002938	S067100	D2344	Deck Plate Aft	S055691	ST225A	3
002938	S067099	D2348	Wearplate (Key Way)	S061051	ST006	12
002938	S067098	D2353	Stiffener	S055001	ST225A	3
002938	S034035	D2364	Deck Plate Fwd	S034034	ST225A	3
002938	S063111	D2365	Wearplate Pip Pin	S064195	ST006	6
002938	S032915	D2369-1	Locator Plate	S032914	ST225B	2
002938	S069495	D2369-1	Locator Plate	S069418	ST225B	1
002938	S034299	D2369-3	Locator Plate	S034298	ST225B	3
002938	S054073	D4780-041	Fwd Cover Mounting Bracket Assembly	S057341	ST115	1
002938	S069492	D4780-041	Fwd Cover Mounting Bracket Assembly	S064790	ST225B	2
002938	S055954	D5387-041	Aft Cover Mounting Bracket Assembly	S061743	ST160	2
002938	S069493	D5387-041	Aft Cover Mounting Bracket Assembly	S064786	ST160	1
002938	S041120	D5388-1	Stub Cover	S041119	ST224B	3
002938	S067097	MS20426AD4-5	Rivet	FM133751-1	ST311	75
002938	S067096	MS20426AD4-6	Rivet	FM138621	ST311	75
002938	S067095	MS20426AD5-7	Rivet	F153848	ST311	18
002938	S067094	MS20426AD5-8	Rivet	FM136199-40	ST311	18
002938	S067093	MS20601-AD4W2	Rivet	S057537	ST308	45
002938	S067092	MS20601-AD4W3	Rivet	S066193	ST308	90
002938	S067090	MS21042L3	Nut	S062377	ST303	18
002938	S067089	MS24693-C273	Screw	S034408	ST287	18
002938	S067088	MS24693-C48	Screw	S036484	ST287	66
002938	S016507	MS35207-263	Screw		ST270	23
002938	S067083	NAS1149D0363J	Washer	S015269	ST263	39

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/8/18 3:18 PM dart.quirion.sonia

REFERENCE

QTY -011	QTY -013	QTY -015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	